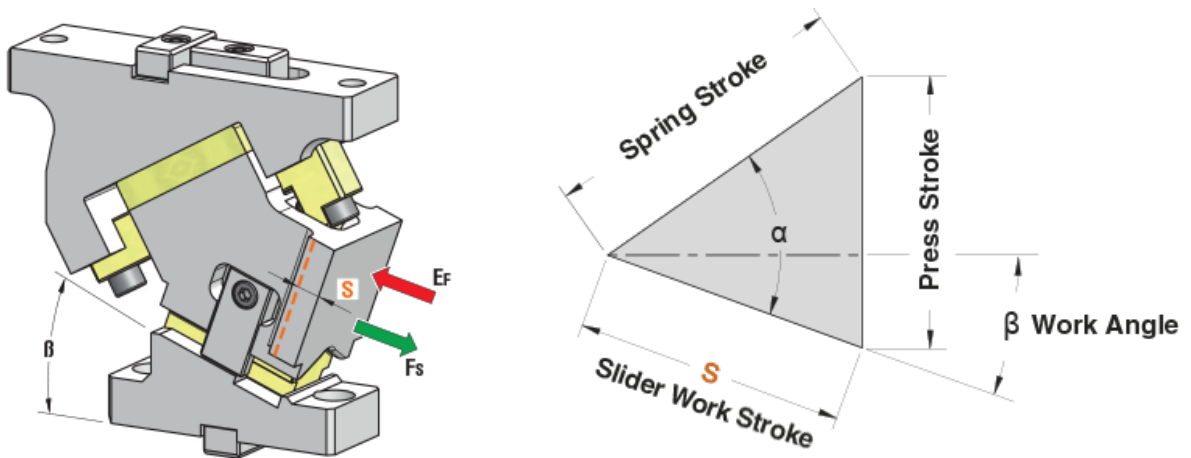




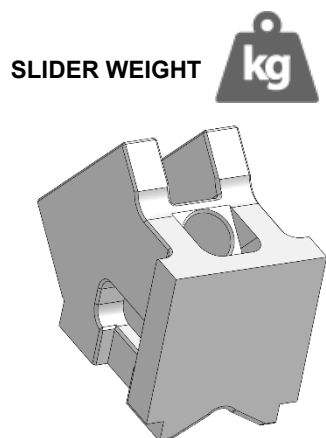
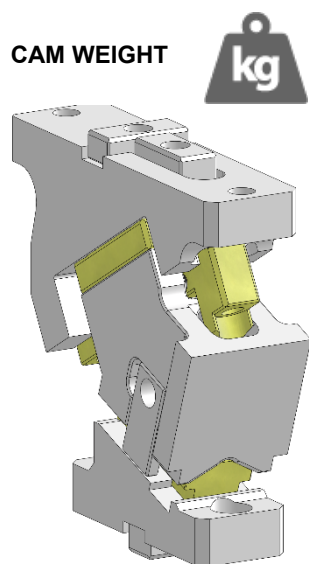
### 1. CAM DIAGRAM



OMCR CODE	Work Angle $\beta$	Slider Work Stroke S (mm)	Press Stroke (mm)	Spring Stroke (mm)	$\alpha - \beta$	$\alpha$
CHD065.00	0°	14,98	17,85	23,3	50°	50°
CHD065.05	5°	15,62	16,92	22	45°	50°
CHD065.10	10°	15,64	15,64	20,1	40°	50°
CHD065.15	15°	16,96	15,86	20	35°	50°
CHD065.20	20°	18,43	16,30	20	30°	50°
CHD065.25	25°	18,00	15,21	18	25°	50°
CHD065.30	30°	17,36	14,15	16	20°	50°
CHD065.35	35°	18,87	14,96	16	15°	50°
CHD065.40	40°	20,57	16,00	16	10°	50°
CHD065.45	45°	22,54	17,33	16	5°	50°
CHD065.50	50°	23,34	17,88	15	0°	50°
CHD065.55	55°	26,05	20,03	15	-5°	50°
CHD065.60	60°	31,51	24,51	16	-10°	50°
CHD065.65	65°	36,57	29,00	16	-15°	50°



2. CAM WEIGHT INFORMATIONS



OMCR CODE	CAM WEIGHT (kg)	SLIDER WEIGHT (kg)
CHD065.00	8,8	2,0
CHD065.05	8,8	2,0
CHD065.10	8,3	2,0
CHD065.15	8,1	2,0
CHD065.20	7,9	2,0
CHD065.25	7,8	2,0
CHD065.30	7,7	2,0
CHD065.35	7,7	2,0
CHD065.40	7,6	2,0
CHD065.45	7,6	2,0
CHD065.50	7,5	2,0
CHD065.55	8,0	2,0
CHD065.60	8,1	2,0
CHD065.65	8,4	2,0



### 3. WORK FORCE DISTRIBUTION (kN) FOR 1 MILLION CYCLES

The following diagrams illustrate the maximum possible ranges of cam force applicable in several portions of the work area but always working in the exact direction of slider work stroke. If several forces are applied simultaneously on the work area, their common center has to be specified and compared with the tabular infos. The sum of all forces has to be lower than the corresponding tabular value.

**F<sub>s</sub>**

Max Work Force with shoulder

**F<sub>k</sub>**

Max Work Force with fitting keys

For CHD065 and CHD065SL with  $SL \leq 30 \text{ mm}$

#### Assembly with shoulder

		WIDTH				
		10	15	15	15	10
HEIGHT	$\beta=0^\circ \div 65^\circ$					
	20	3	18	37	18	3
	25	5	23	60	23	5
	20	4	21	33	21	4

#### Assembly with fitting keys

		WIDTH				
		10	15	15	15	10
HEIGHT	$\beta=0^\circ \div 65^\circ$					
	20	3	9	10	18	3
	25	5	12	16	23	5
	20	4	15	22	21	4

For CHD065SL with  $30 < SL \leq 60 \text{ mm}$

#### Assembly with shoulder

		WIDTH				
		10	15	15	15	10
HEIGHT	$\beta=0^\circ \div 65^\circ$					
	20	3	9	22	9	3
	25	5	13	39	13	5
	20	4	15	29	15	4

#### Assembly with fitting keys

		WIDTH				
		10	15	15	15	10
HEIGHT	$\beta=0^\circ \div 65^\circ$					
	20	3	9	10	18	3
	25	5	12	16	23	5
	20	4	15	22	21	4